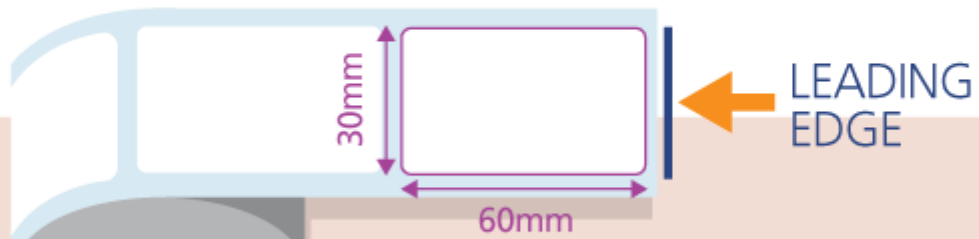


Roll Direction



Narrowest Edge Leads



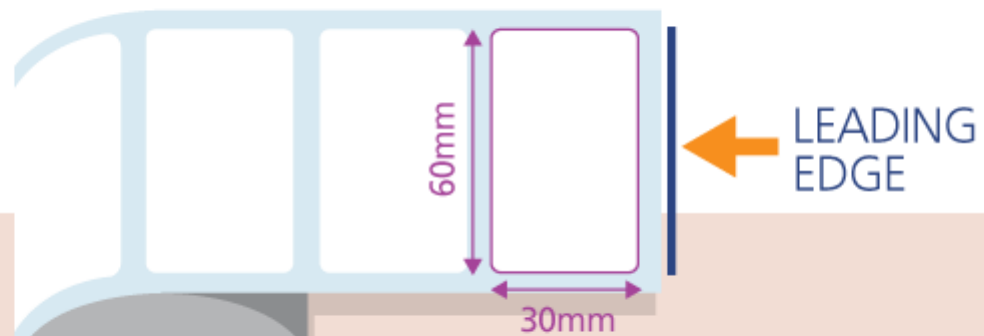
NARROW EDGE LEADING

NEL

Roll Direction



Widest Edge Leads



WIDE EDGE LEADING

WEL